

Work Order ID 145295

Wednesday, June 22, 2016 9:12:49 AM

145295

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Item ID: D206-739-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Aircraft Disabling Device

Start Date: 4/27/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/5/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: V Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev N/A

100	Document Control	0.00
100	DOCUMENT CONTROL	
DC	Memo	0.00
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-739-011CHG002	

DAS
28
9-89

JUN 22 2016

110	Pick Kit	0.00
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110		
Packaging	Memo	0.00
Packaging		

JUN 22 2016

DAS
6
9-89

120	QC4- 100% Inspect kits for completeness	0.00
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120		
QC	Memo	0.03
Quality Control	Ensure that keys can be locked and unlocked for each D3370-041 and D3393-041 assembly.	

DAS
28
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Item ID: D206-739-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Aircraft Disabling Device

Stop ***NS2***Start Date: 4/27/2016 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 5/5/2016 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00				1	DAS 28 9.89	JUN 22 2016	
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-739-011 Location: _____ PPR Rec Numbers For The Following: D3370/041 041 _____								Record Key D3393-
140	QC21- Final Inspection - Work Order Release	0.00						JUN 22 2016	
140									
QC	Memo	0.10							
Quality Control									

MCS JUN 22 2016

Picklist Print

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Work Order ID: 145295

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Parent Item: D206-739-011

D206-739-011

Parent Item Name: Aircraft Disabling Device

Start Date: 4/27/2016

Required Date: 5/5/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E Re-Format 05-11-14 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3370-041 *D3370-041* Tail Rotor Pedal Lock DAS 28 9-89		Manufactured	No			120	Each	0.0000	1	1		6 8-89	
D3393-041 *D3393-041* Battery Lock DAS 28 9-89		Manufactured	No			120	Each	2.0000	1	1		6 8-89	

148037

Location	Loc Qty	Loc Code
ST501	2	
142435	2	

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DAS
28
9-89

JUN 22 2016